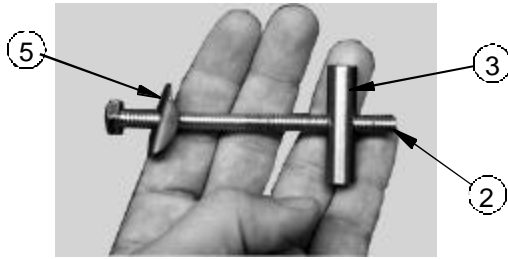


TURBO-COOL™ Insert Assembly



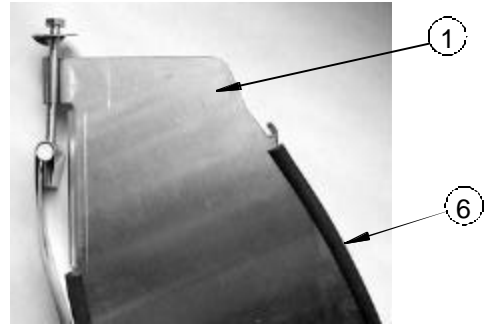
Step 1. Assemble the Washer, Nut, and



Step 2. Slide Bolt, Washer, and Nut



Step 3. Pull Bolt Assembly up into the



Step 4. Slide the Bolt into the Insert.



Step 5.



Step 6. When Tightening the Bolt the

Mv1662-001

Item	Description	Part No.
1	Trough End Insert Sump End Insert	46309 46033
2	1/4-20 x 3-1/2" Bolt	4404-15
3	1-1/2" Clamp Nut	46192
4	Insert Clamp Strap	46100
5	1/4 x 1 Insert Washer	46504
6	Rubber Edge Trim	46310-1

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