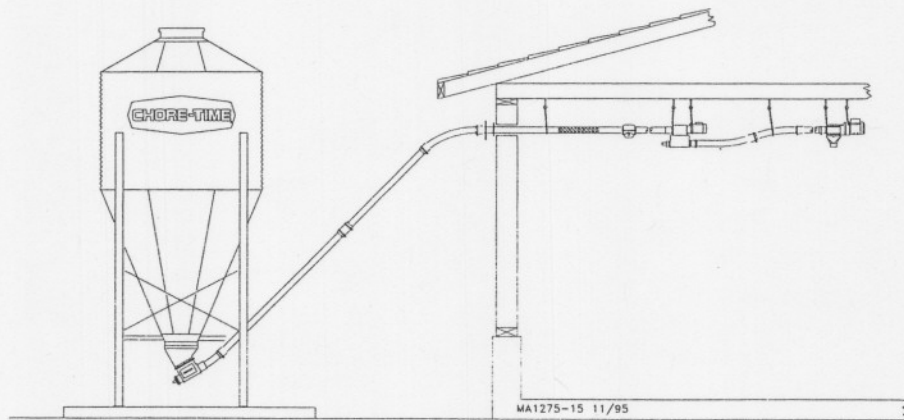


# FLEX-AUGER®

## Repair Parts Manual

Volume I  
(up to September 1991)



# Purpose of the Repair Parts Manual

The purpose of the Repair Parts Manuals is to provide the CHORE-TIME & BROCK Distributors & Dealers a listing of current and discontinued parts for their reference in identifying and/or ordering parts.

Note: The FLEX-AUGER Repair Parts Manual has been divided into two separate volumes; Volume I & Volume II.

**Volume I** includes FLEX-AUGER products up to September 1991.

**Volume II** includes FLEX-AUGER products that have been current anytime from September 1991 to present.

Products that were current before and after September 1991 appear in both volumes.

Additional copies of this book may be ordered through the CHORE-TIME Customer Service Department. Refer to this manual by name, volume, and part number (MA1274) when ordering.

When ordering parts from this manual, please note the following:

1. Parts numbers that have a line through them (i.e. 3185) have been discontinued and are no longer available.
2. All parts should be ordered by part number and description as listed in the parts list.
3. All parts are billed when shipped. If a returned part is defective and within warranty, credit will be allowed against billing.
4. Check shipment for damages and shortages. All claims for damages or shortages resulting from shipping must be filed with the carrier.

## Table of Contents

Line Components- - - - -	3
Collars - - - - -	4 - 6
POSIFLO® Feed Flow Controls - - - - -	7 - 10
Boots - - - - -	11 - 24
Outlet Drops - - - - -	25 - 27
Control Units- - - - -	28- 39
Power Units - - - - -	40 - 42
Switches- - - - -	43 - 51
Hoppers - - - - -	51 - 56
MULTIFLO® - - - - -	57 - 60
Screeners - - - - -	61 - 62